

Date: Monday, 7/16/2007 2:48:00 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CUSHION
Job Number : 33565	
Estimate Number : 12944	
P.O. Number :	Part Number : D2264
This Issue : 7/16/2007 S.O. No. :	Drawing Number : D2264 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run :	Material :
Written By : <u> </u>	Due Date : 7/23/2007 Qty: 10 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est Rev:A New Issue 07-07-16 JLM	Verified by:

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
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Comment: Qty.: 0.0032 sf(s)/Unit Total : 0.0315 sf(s)

NEOPRENE SHEET 0.063

Batch: M103104

B07-08-01

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2264

Dwg Rev: A

Prog Rev: A

B07-08-01



2-Deburr if necessary > ml 07/08/01 (x11)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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B 07-08-1

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

En 07/08/01



5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5724

Pc 7/8/01



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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUSHION

Job Number: 33565

Part Number: D2264

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.08.02 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



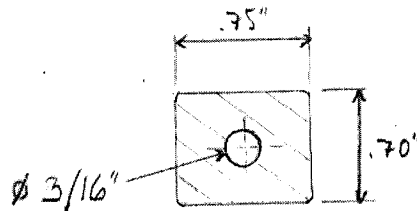
Jan 07-08-01



DRAWN <i>M. Cohen</i>	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN	DRAWING NO. <i>D2264</i>	REV. <i>A</i>
<i>Aug 11/94</i>	TITLE <i>CUSHION</i> SHEET 1 OF 1	

RELEASED
96 06/25
BW

D076612015



MATL: 60 NEOPRENE 1/16" thick

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *33565*

DART AEROSPACE LTD		Work Order:	33565
Description: CUSHION		Part Number:	D2264
Inspection Dwg:	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

X

[illegible]

Measured by: EB	Audited by: En	Prototype Approval:
Date: 07-08-01	Date: 07/08/01	Date: MA

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

